

# **Polymers in Solution**

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### **1. Introduction**

(From Ref. 10.)





spectrometry. Poly(ethylene glycol) of a nominal molecular weight of 2,000 g/mol is shown.

The Bigger Picture: Challenges and opportunities

Universal catalysts compatible with a range of monomers and stimuli are urgently required to produce materials with enhanced control over monomer sequence, dispersity,and tacticity

New **depolymerization** and **degradations** for polymer recycling and bio-relevant applications should be the focus of future research

Advanced characterization methods, automation systems, and machine learning are currently undeveloped and could offer exciting new avenues



### **Controlled Radical Polymerization**



### **1. Introduction**



# **Future Challenges**



Chem, 1575–1588, July 9, 2020 2020 Elsevier Inc.1575









The relationship between the degree of branching and glass transition temperature of branched polyethylene:experiment and simulation



$$\mathbf{DB} = \frac{D+T}{D+T+L}$$



## **Polymer Topology Matters**



• Linear chains move like a snake

• Rings move by an amoeba-like motion







three-dimensional, irregular one-step synthesis easy purification by precipitation easy scale-up D > 1.1DB = 0.4-0.6 presence of cavities multiple end-groups weak entanglements low viscosity

# dendrimer

three-dimensional, regular multi-step synthesis purification by chromatography difficult scale-up D = 1.0DB = 1.0 numerous cavities large number of end-groups no entanglements very low viscosity

### 2. Polymers with different degree of branching



Thermal field-flow fractionation (ThFFF) was used to characterize the architecture of aromatic–aliphatic polyesters with varying degrees of branching





**Thermophoretic force** 

$$S_T = D_T/D$$

D, diffusion coefficient;  $D_T$  the thermodiffusion coefficient. The quotient of both coefficients is called

Soret coefficient (S<sub>T</sub>).

A Soret contraction factor (g"), defined as the ratio of the ST of a branched polymer to the ST of a molecular weight equivalent linear analogue, is introduced as a metric to indicate degree of branching (DB).



### Effect of the degree of branching on the glass transition temperature of polyesters





high walking rate w

disordered dendrimer

high generation





CW w=2

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Hyperbranched Polymers with High Degrees of Branching and Low Dispersity Values: Pushing the Limits of Thiol–Yne Chemistry





Hyperbranched Polymers with High Degrees of Branching and Low Dispersity Values: Pushing the Limits of Thiol–Yne Chemistry



### 3. Polydispersity and Mechanism of Polymerization



Depends on the reaction mechanism of the polymer formation reaction and the chosen

conditions (e.g. p, T)

Kind of polymer	Reaction	M <sub>w</sub> /M <sub>N</sub>
Living Polymers	Anionic Group transfer	1.01.05
Condensation polymer	Step reaction Bifunctional Monomers	~ 2
Addition polymers	Radical addition Cationic addition Coordination polymerization (Organometallic complexes)	2-10 2-30
Branched Polymers	Radical	2-50
Networked Polymers	Step reaction of tri-, tetrafunctional Monomers	$_{\infty}^{\infty}$ at the gel point

Atom transfer radical polymerisation (ATRP), reversible addition–fragmentation chain-transfer (RAFT) polymerisation and nitroxide-mediated radical polymerisation (NMP) have enabled the synthesis of well-defined macromolecules with controlled molecular weight, architecture, end-group fidelity and dispersity. **Dispersities in the range of Đ = 1.01–1.20** 

### 3. Polydispersity and Mechanism of Polymerization



# Principles and Characteristics of Polymerization-Induced Self-Assembly (PISA) with Various Polymerization Techniques



# Preparation of a pre-defined polymer architecture is a key challenge to a researcher.

Polymerization Induced Self-Assembly (PISA) to synthesize polymeric nanoparticles with **pre-defined morphology and precise control over size and shape.** This methodology has become a potential strategy for the synthesis **of various block copolymer nano-objects.** The PISA strategy produces core—shell polymeric nanoparticles with a wide scope of morphologies **including spheres, worms, rods, and vesicles.** 

A few parameters including the **degree of polymerization**, **core-forming monomers**, **macro-CTA** and **solid content of the final product are precisely employed for the PISA procedure to accomplish the ideal size and shape**.

### 3. Polydispersity and Mechanism of Polymerization



# Principles and Characteristics of Polymerization-Induced Self-Assembly (PISA) with Various Polymerization Techniques



Alternative PISA protocols, which allow the preparation of nanoparticles with improved control over copolymer morphology and functionality.

For example, initiation based on visible light, redox chemistry, or enzymes enables the incorporation of sensitive monomers and fragile biomolecules into block copolymer nanoparticles.

### 4. Distributions. Statistical growth



The statistical growth of a constant number of chains in a living polymerization leads to the narrow Poisson distribution of the mole fraction as a function of the degree of polymerization *N*:

$$x(N) = \frac{v^{N-1} e^{-v}}{\Gamma(N)} \leftarrow$$

 $v = \langle N \rangle_n - 1$  and  $\Gamma(N)$  is the gamma function. The corresponding distribution in terms of mass fractions is

$$w(N) = \frac{Nv^{N-1}e^{-v}}{\Gamma(N)(v+1)} \leftarrow$$

The polydispersity decreases with increasing degree of polymerization and depends only on  $\langle N \rangle_n$ :

$$\frac{\langle N \rangle_w}{\langle N \rangle_n} = 1 + \langle N \rangle_n^{-1} - \langle N \rangle_n^{-2} \approx 1 + \langle N \rangle_n^{-1}$$

The much broader Schulz-Flory distribution

$$w(N) = \langle N \rangle_n^{-2} N (1 - \langle N \rangle_n^{-1})^{N-1}$$

with a constant polydispersity of  $\langle N \rangle_w / \langle N \rangle_n = 2$  is known from radical polymerization [9].

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### 4. Distributions. Statistical growth



### **Typical Distributions**



Poisson and Schulz-Flory distribution with identical N = 50. The arrows indicate  $N_w = 51$  (Poisson) and  $N_w = 100$  (Schulz–Flory).

### 4. Distributions. Statistical growth

### Step-growth Polymerization



Step growth polymerization is the formation of a polymer from bi-functional or multifunctional monomers.

Self-condensation of A-B and the stoichiometric polymerization of A-A with B-B where A may react only with B and vice-versa.

Let p = probability that a B group has reacted (This is equivalent to the fraction of B groups reacted) 1 - p = probability that a B group is unreacted

In virtually all cases one can assume that the reaction events are independent. Thus, the probability that an x-mer has formed is given by  $p^{\times -1}(1-p)$ 



### 4. Distributions. Statistical growth

### **Step-growth Polymerization**

### **Most Probable Distribution: Number Fraction**

$$N_x = p^{x-1}(1-p)$$



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### Most Probable Distribution: Weight Fraction

$$W_{x} = xp^{x-1}(1-p)^{2}$$



### 4. Distributions. Statistical growth

### Chain-growth Polymerization

Chain growth polymerization is the formation of polymers from unsaturated monomers.

Consider a chain growing until random something stops it.

Let p = probability that it keeps on going. 1 - p = probability that it gets stopped

Thus, the probability that an x-mer formsS is given by  $p^{x-1}$  (1-p)

According to the initiator used in the chain growth polymerization process, there are three types of chain growth polymerization.

- Radical Polymerization the initiator is a radical
- Cationic Polymerization the initiator is an acid/cation
- Anionic Polymerization the initiator is a nucleophile







### 4. Distributions. Statistical growth

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### Chain-growth Polymerization

Most Probable Distribution: Number Fraction	$N_x = p^{x-1}(1-p)$
Number Average Molecular Weight, M <sub>n</sub>	$M_n = \frac{\sum_i N_i M_i}{\sum_i N_i}$
Most Probable Distribution: Weight Fraction	$W_x = xp^{x-1}(1-p)^2$
Weight Average Molecular Weight, $M_w$	$A = \sum_{i} w_i M_i = M_w$
the Polydispersity	$M_{\rm w}$ / $M_{\rm n}$

It is the same as for step-growth polymerization. Other things can happen in chain growth polymerization: two growing chains can join their two active ends, etc., → it can give rise to different statistics.

### 4. Distributions. Statistical growth



### Differences from chain-growth polymerization

Step-growth polymerization	Chain-growth polymerization	
Growth throughout matrix	Growth by addition of monomer only at one end or both ends of chain	
Rapid loss of monomer early in the reaction	Some monomer remains even at long reaction times	
Similar steps repeated throughout reaction process	Different steps operate at different stages of mechanism (i.e. initiation, propagation, termination, and chain transfer)	
Average molecular weight increases slowly at low conversion and high extents of reaction are required to obtain high chain length	Molar mass of backbone chain increases rapidly at early stage and remains approximately the same throughout the polymerization	
Ends remain active (no termination)	Chains not active after termination	
No initiator necessary	Initiator required	



### 4. Distributions. Statistical growth



Polymerization method	Accessible molecular weight distribution	Accessible microstructure
Chain-growth polymerization methods Initiator + $ \rightarrow 1 + 0 + 1 + 0 + 1 + 0 + 0 + 0 + 0 + 0 +$	Broad distribution with uncontrolled methods $\overline{M}_w/\overline{M}_n \sim 2$ Narrow distribution with controlled methods $\overline{M}_w/\overline{M}_n \sim 1.01$	Straightforward access of graft and multiblock copolymers Synthesis of gradient, periodic and alternating copolymers is challenging
Step-growth polymerization methods AB type AA BB type X-Y Y-Y X-Y X-Y Y X-Y Y Y Y-Y Y X-Y Y Y Y-Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y	Generally broad distribution $\overline{M}_w/\overline{M}_n \sim 2$	Straightforward access of alternating, periodic and multiblock copolymers
Multistep-growth coupling Coupling Deprotection $-x + y - x \rightarrow -x \rightarrow -x \rightarrow -x \rightarrow -x \rightarrow -x \rightarrow -x \rightarrow -$	Monodisperse structures $\overline{M}_w/\overline{M}_n \sim 1$	Complete control over the arrangement of monomers

### 4. Distributions. Statistical growth



### 4. Distributions. Statistical growth





### 5. Molar Distributions

### Molar Mass in Polymers

Number average molar weight

$$\mathbf{M}_{n} = \frac{\sum_{i} c_{i}}{\sum_{i} (c_{i}/Mi)} = \frac{\sum_{i} N_{i}M_{i}}{\sum_{i} N_{i}}$$

### Weight average molar weight

$$\mathsf{M}_{\mathsf{w}} = \frac{\sum_{i} (ciM_{i})}{\sum_{i} c_{i}}$$

z-average molecular weight

$$\mathsf{M}_{\mathsf{z}} = \frac{\sum_{i} (ciM_{i}^{2})}{\sum (c_{i}M_{i})} = \frac{\sum_{i} z_{i}M_{i}}{\sum z_{i}}$$

MMD (polydispersity) is with  $\textbf{M}_w/\textbf{M}_n$ 

For monodisperse samples  $M_w/M_n = 1$ 

**Polydisperse** polymers have  $M_w/M_n > 1$ 





### **5. Molar Distributions**

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### Symmetry of the shape of the distribution

Asymmetry factor  $(A_s)$  to describe the symmetry of the shape of the distribution, which gives a qualitative measure of the skew of a distribution. This factor is determined as the ratio of the distance from the peak maximum to the front of the peak over the distance from the peak maximum to the back of the peak at 10% of the peak height.



MW

### Methods to tune dispersity

### a) Polymer blending



### c) Tailored catalyst concentration



### b) Initiation regulation



### d) Additional reagents



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### Methods to tune dispersity



Fig. 4 Comparison of two methods by which the molecular weight distribution is tuned. Firstly, the metered addition of initiator to the NMP of styrene with (a) at a constant rate and (b) with varying rate and secondly *via* the reduction of catalyst concentration in photo-induced ATRP to maintain (c)  $M_n$  or (d)  $M_w$  constant. This figure is adapted from ref. 53 and 73, permission from ACS publications and Wiley respectively.

### Methods to tune the shape

### c Metered addition of initiator



Gentekos, D.T., Sifri, R.J. & Fors, B.P. Controlling polymer properties through the shape of the molecularweight distribution. *Nat Rev Mater* **4**, 761–774 (2019).

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### Methods to tune the shape

# Tailor-made thermoplastic elastomers: customisable materials via modulation of molecular weight distributions





- What is the difference between hyperbranched polymers and dendrimers? How can we determine the degree of branching?
- Define Asymmetry factor (A<sub>s</sub>). What kind of properties can be influenced?
- Differences from chain-growth polymerization
- How can we tune the polydispersity?